

ABSTRACT

A tri-laminate material is disclosed which provides a breathable, non-irritating, four-way stretchable substitute for neoprene-based materials. The material of the present invention comprises a layer of resiliently stretchable open-celled foam which has been
5 compressed 4 to 1; an outer layer of resiliently stretchable loop fabric, and an inner layer of resiliently stretchable wicking fabric. The fabric layers are fixed to opposite surfaces of the foam layer by flame lamination, either in two passes or in one pass.